WERCO MANUFACTURING

CAPABILITY STATEMENT

WERCO MANUFACTURING / SEPTEMBER 2026

Broken Arrow, Oklahoma | Family-owned since 1987

From fabrication to finished assembly.

Components, structures, enclosures, and complete assemblies. We bring fabrication, machining, finishing, and assembly together around the work you need delivered.

100
WELDING STATIONS

130,000
SQ. FT. ACROSS OUR FACILITIES

3
ACTIVE FACILITIES

A fourth facility is coming online.

CAPABILITIES OVERVIEW

Metal fabrication

Laser cutting, tube processing, forming, and welding for sheet, plate, and structural assemblies.

CNC machining

3-, 4-, and 5-axis milling, large-format routing, and CNC turning for components and tooling.

Paint & powder coating

In-house surface preparation, paint, powder coating, and EMI shielding.

Assembly & wiring

Mechanical assemblies, kitting, subassemblies, and panel and rack wiring.

Additive manufacturing

High-temperature polymer parts and tooling in carbon fiber, ULTEM, and PEEK.

Composites & bonded panels

Vacuum forming, composite layup, bonding, and aircraft honeycomb paneling.

AS9100D / ISO 9001:2015 | HUBZone-certified small business | ITAR registered

Aerospace, defense, industrial, and data center programs. Certified site, scope, and supplier details on page 2.

info@wercomfg.com (918) 251-6880

TECHNICAL & SUPPLIER DETAILS

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MANUFACTURING SCOPE & WORKING RANGES

Cut & form	6 kW and 12 kW fiber lasers; 6 ft. x 12 ft. beds. One 200-ton and two 150-ton press brakes; plate roll to 8 ft. x 3/8 in. Steel, stainless, and aluminum.
Weld	100 welding stations. TIG, MIG, and fiber laser welding for structural fabrications and assemblies.
Machine	3-, 4-, and 5-axis milling and CNC turning. Router table to 10 ft. x 30 ft.; turning to 16.8 in. diameter x 61.4 in. length.
Process tube	HSG TS2 and T3 tube laser cells. T3: round and square to 13.78 in.; length to 40 ft. Bending, end forming, swaging, and flaring.
Finish	In-house paint and powder. 16 ft. x 40 ft. booth. Epoxy primers, durability coats, EMI shielding; commercial and mil-spec requirements.
Assemble & wire	Kitting, mechanical assemblies, panel and rack wiring. Build-to-print and design-to-spec; functional testing of rack assemblies.
Additive & composites	Two Roboze Argo 500 systems: carbon fiber, ULTEM, and PEEK. Vacuum forming, composite layup, bonded panels, and aircraft honeycomb paneling.

Selected working ranges. Review material, geometry, finish, and acceptance requirements with our team.

INSPECTION & DOCUMENTATION

Full lot traceability and AS9102 first-article packages. In-house CMM / Verisurf, FPI / LPI, MPI, and AWS visual inspection. Inspection and documentation are planned around the agreed requirements.

CUSTOMER & PROGRAM EXPERIENCE

Boeing, Spirit AeroSystems, Lockheed Martin, Collins Aerospace, CAE, FlightSafety, RSI, USAF, U.S. Navy, Zeeco, John Zink Hamworthy, and Miratech. Prime and OEM subcontracts; open-market sourcing through SAM.gov.

ENGINEERING & PRODUCTION SYSTEMS

SolidWorks, CATIA, Autodesk Inventor, AutoCAD, Fusion 360, MasterCAM, Verisurf, custom ERP/MRP, and SPC.

SUPPLIER INFORMATION

Werco Manufacturing, Inc.

Oklahoma corporation | Small business

CAGE 3E9X5

UEI JHVNFDNQYLD5

SAM Active; expires March 9, 2027

Founded June 1987

Fiscal year end October 31

QUALITY & QUALIFICATIONS

AS9100D / ISO 9001:2015

ITAR registered | HUBZone certified

AWS D1.1 / D1.2 / D17.1

AS9102 first-article inspection

NIST 800-171: **in progress**

AS9100D / ISO certificate covers aerospace machined parts and assemblies at 415 E. Houston St. Expires July 29, 2028.

NAICS CODES

332312 (primary) Fabricated Structural Metal Manufacturing

332322 Sheet Metal Work Manufacturing

332710 Machine Shops

332999 Miscellaneous Fabricated Metal Product Manufacturing

336413 Other Aircraft Parts and Auxiliary Equipment Manufacturing

332812 Metal Coating, Engraving, and Allied Services

VISIT & CONNECT

415 E. Houston St.
Broken Arrow, OK 74012

wercomfg.com/resources
Shop photos, supplier information, and the current quality certificate.